

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
17 January 2002 (17.01.2002)

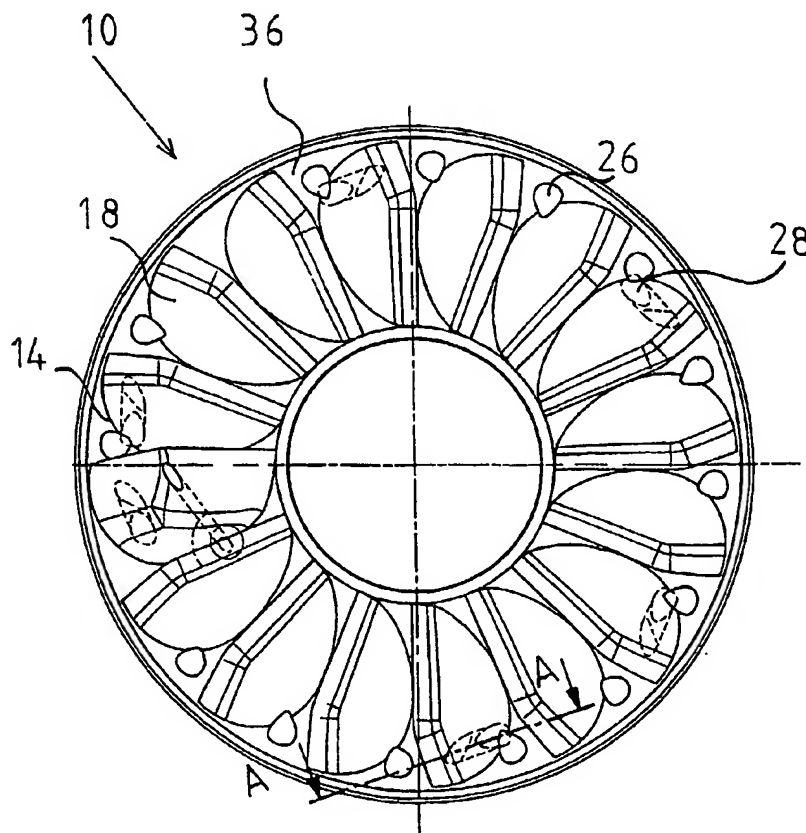
PCT

(10) International Publication Number
WO 02/04835 A1

- (51) International Patent Classification⁷: **F16D 57/02**, B60T 1/087
- (74) Agents: **BJERKÉNS PATENTBYRÅ KB** et al.; Östermalmsgatan 58, S-114 50 Stockholm (SE).
- (21) International Application Number: **PCT/SE01/01490**
- (22) International Filing Date: **28 June 2001 (28.06.2001)**
- (25) Filing Language: **Swedish**
- (26) Publication Language: **English**
- (30) Priority Data:
0002591-6 **7 July 2000 (07.07.2000)** **SE**
- (71) Applicant (for all designated States except US): **SCANIA CV AB [SE/SE]; S-151 87 Södertälje (SE).**
- (72) Inventor; and
- (75) Inventor/Applicant (for US only): **JÖNSSON, Hans [SE/SE]; Stålhamravägen 52, S-151 47 Södertälje (SE).**
- (81) Designated States (*national*): AE, AG, AL, AM, AT, AT (utility model), AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, CZ (utility model), DE, DE (utility model), DK, DK (utility model), DM, DZ, EC, EE, EE (utility model), ES, FI, FI (utility model), GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SK (utility model), SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.
- (84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE,

[Continued on next page]

(54) Title: **HYDRODYNAMIC BRAKE**



(57) Abstract: The present invention relates to a hydrodynamic brake for a vehicle. A stator (10) and a rotor comprises each an annular recess (14) and a plurality of vanes (18) which are provided in the respective parts of the recess (14). The rotor is arranged to rotate in a direction of rotation such that a relatively high pressure is created on a first side of the respective vanes (18) of the stator (10) and a relatively low pressure of a second side of the respective vane (18) of the stator (10). This pressure difference is used for the supply and the discharge, respectively, of the fluid. The respective supply opening (26) is provided in the stator in the vicinity of said second side of a respective vane and the respective discharge opening (28) is provided in the stator in the vicinity of said second side of a respective vane.



IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

Published:

— *with international search report*

5 **Hydrodynamic brake**

BACKGROUND OF THE INVENTION AND PRIOR ART

10 The present invention relates to a hydrodynamic brake according to the preamble of claim 1.

Auxiliary brakes are principally used in heavy vehicles, such as lorries and buses, in order to avoid wear of the ordinary brakes of the vehicle, such as the service brakes, for example at braking in
15 long downhill slopes. An example of such an auxiliary brake is a hydrodynamic retarder, which generates a braking moment by means of any suitable oil between a stator and a rotor. The stator and the rotor constitute together a toroid-shaped space, which is called torus. The stator as well as the rotor is provided with a
20 plurality of vanes and the oil is guided during the rotation of the rotor by the vanes within the toroid-shaped space. During the braking process, the kinetic energy of the oil is transformed to heat energy. Hereby the oil has to be cooled after it has left the toroid-shaped space. Thereafter the oil may again be supplied to the
25 toroid-shaped space. The retarder is connected to the power train of the vehicle, for example, at the propeller shaft in connection to the gearbox of the vehicle for allowing braking of the driving wheels of the vehicle. The retarder may be provided directly on the
30 propeller shaft or via a gear unit. At low number of revolutions of the propeller shaft and when the space between the stator and the rotor, i.e. the toroid-shaped space, is filled with oil, the braking effect of the retarder increases with the rate of rotation of the propeller shaft, and the output braking moment of the retarder is substantially proportional to the number of revolutions of the
35 propeller shaft. Consequently, at a certain number of revolutions of the propeller shaft, a certain maximum output braking moment may be obtained. At higher number of revolutions of the propeller shaft,

the output braking moment depends on the coefficient of fullness of oil in the toroid-shaped space. Consequently, by controlling the pressure in said space, the output braking moment may be adjusted. Before the retarder begins to produce an output braking moment, the space around the stator and the rotor has to be filled with oil. Herefore, the retarder comprises a pump and an oil reservoir. The lower the speed of the propeller shaft of the vehicle is, the longer time it takes to fill the space around the stator and the rotor. In order to speed up this operation, an oil accumulator is often used in connection with the oil reservoir.

The working medium of a hydrodynamic retarder is any suitable oil. As mentioned above, the kinetic energy of the oil is transformed to heat energy during a braking process. In order to avoid overheating of the oil, it is important that the oil flow through the toroid-shaped space is high. With a high oil flow, one may obtain an effective cooling of the oil. In order to obtain a high flow of oil, the pressure differences, which are created when the rotor rotates in a certain direction of rotation, are used. After the oil has left the toroid-shaped space, the oil is guided to a cooling system/heat exchanger of the vehicle, such as a cooling water circuit in the vehicle. Thereafter, the oil may be returned to the toroid-shaped space. It ought to be noted that the cooled oil may be used for cooling the retarder as a consequence of that a great quantity of heat is produced by the retarder during a braking process. Furthermore, it ought to be noted that the working life of the oil is influenced by high temperatures, wherein the time which pass between the exchange intervals decreases if the temperature of the oil is kept down.

Fig 1 shows parts of a known retarder for a heavy vehicle, such as a lorry. The known retarder comprises a double rotor 1 and two stators 2, 3, which surrounds a shaft 4. Hereby, two toroid-shaped spaces 5 are formed. The inner diameter of the respective toroid-shaped space is used as an inlet 6 and the outer diameter as an outlet 7. By having said inlet 6 in connection to the inner diameter of the torus, a delivering channel 8 has to be provided between the

shaft 4 and the inlet 6. Hereby, this retarder construction takes up a great deal of space. Furthermore, it ought to be noted that when the rotor rotates, the pressure difference, which is created between the area where the inlet 6 are located, and the area, where the outlets 7
5 are located, is relatively small. Consequently, no higher flow of the working medium may be obtained by this construction.

SUMMARY OF THE INVENTION

10 The object of the present invention is to eliminate the above-mentioned problem. Especially, it is aimed at a hydrodynamic brake, which allows a high flow of the working medium through the toroid-shaped space, i.e. a large quantity of fluid per time unit, which flows through the toroid-shaped space of the brake. A large
15 quantity of fluid per time unit implies that the fluid also may work as cooling medium, wherein the heat energy generated during the braking process may be carried off by the fluid. A further object of the present invention is to provide a hydrodynamic brake by which it is possible to obtain a large braking moment in spite of the small
20 dimensions of the brake.

These objects are achieved by the initially mentioned hydrodynamic brake, which has the features defined in the characteristic part of
claim 1.

25 By such a hydrodynamic brake having said supply openings provided in the vicinity of that side of the vane of the stator where a relatively low pressure is created when the rotor rotates in a certain direction of rotation, it is possible to obtain quickly a braking
30 moment. Hereby, if the hydrodynamic brake is connected to the power train of the vehicle, the driver of the vehicle will experience a satisfaction when he brakes with the retarder of the vehicle. Furthermore, said location of said supply openings offers the possibility of providing the brake directly adjacent to a rotating shaft
35 without having to provide any supplying channel between the rotary shaft and the toroid-shaped space, which is the case in the known brake initially described.

According to an embodiment of the invention, said supply opening is located in a radially outer area of the stator. Advantageously, the supply opening is located in this area since the pressure is lowest
5 in this area.

According to a further embodiment of the invention, the supply opening has an orifice, which at least partly cuts through the bottom surface. The orifice may be provided such that it partly cuts through
10 the vane and partly cuts through the bottom surface. Alternatively, the whole orifice may cut through the bottom surface. It ought to be noted that in the outer area of the stator in connection to the second side of a vane, when the rotor rotates in said direction of rotation, hardly any fluid exists in said area at a low coefficient of
15 fullness, i.e. when only a fraction of the space between the stator and rotor is filled with fluid. Thus, the pressure is lowest in said area.

According to a further embodiment of the invention, said supply
20 opening extends through the bottom surface.

According to a further embodiment of the invention, said supply opening has a longitudinal axis, which is substantially perpendicular to the axis of rotation. By the above mentioned location of the
25 supply opening and since the supply opening has a longitudinal axis which is substantially perpendicular to the axis of rotation, the supply of the fluid will occur in the flow direction of the fluid within the toroid-shaped space. Hereby, the fluid stream in the space between the stator and the rotor will not be appreciably disturbed.

30 According to a further embodiment of the invention, said fluid is arranged to be supplied to said toroid-shaped space via a plurality of supply openings. Since the supply openings are provided in connection to the outer diameter of the stator, a large supply area
35 may be obtained in spite of the small dimensions of the retarder. With a large supply area, a quicker turn over of the oil may be obtained through the toroid-shaped space.

According to a preferred embodiment of the invention, a supply opening is provided in substantially all pockets of the stator. Hereby, the brake may be made very compact.

5

According to a further embodiment of the invention, said discharge opening is provided in the vicinity of said first side of a vane of the stator. Consequently, one uses the pressure difference, which is created on the respective sides of a vane of the stator during
10 rotation of the rotor, for the supply and discharge, respectively, of the fluid. Hereby, one may obtain a high flow of fluid through the toroid-shaped space.

According to a further embodiment of the invention, said discharge
15 opening is located in a radially outer area of the stator. Since both of said supply opening and said discharge opening with advantage are located in said outer radial area of the stator, the stator and the rotor may be located adjacent to the axis of rotation, which not is possible with the brake which is accounted as known technique.
20 Hereby, one may obtain a greater volume of the space between the stator and the rotor according to the invention at the same time as the outer dimensions of the stator and the rotor are less than in the brake which is accounted as known technique, i.e. the toroid-shaped space may be place closer to the axis of rotation and the
25 difference between the outer and inner diameter of the toroid-shaped space may be made greater than the corresponding difference of the brake according to the prior art technique, which has been accounted in the description, at the same time as the brake according to the invention discloses a smaller outer diameter
30 than said known brake. Consequently, an advantage of the brake according to the invention is that it requires less space than the brake accounted as prior art technique, i.e. one uses the space better.

35 According to a further embodiment of the invention, said discharge opening has an orifice, which at least partly cuts through said bottom surface. The orifice may be provided in such a way that it

- partly cuts through the vane and partly cuts through the bottom surface. Alternatively, the whole orifice may cut through the bottom surface. It ought to be noted that in the outer area of the stator in connection to the first side of a vane where the vane protrudes from the bottom surface when the rotor rotates in said direction of rotation, the pressure is highest since the fluid stream is thickest in this area. Hereby, the most effective discharge of the fluid is obtained when the discharge opening ends in said area.
- 10 According to a further embodiment of the invention, said discharge opening has a longitudinal axis, which is substantially parallel with the axis of rotation. By the above-mentioned location of the discharge opening and since the discharge opening has a longitudinal axis which is substantially parallel with the axis of rotation, the discharge of the fluid will take place in the flow direction of the fluid in the toroid-shaped space. Hereby, the fluid stream in the space between the stator and the rotor will not be appreciably disturbed.
- 20 According to a further embodiment of the invention, said fluid is arranged to be discharged via a plurality of discharge openings. Hereby, one may obtain a quick discharge of the fluid from the toroid-shaped space. Furthermore, it ought to be noted that with the brake according to the invention, the quantity of fluid, which flows through the toroid-shaped space, may amount to 500 l/min. As mentioned in the initial description, the fluid is cooled after it has left the toroid-shaped space and thereafter it is returned to the toroid-shaped space. By the large cooled circulating fluid quantity, the fluid also works as a cooling medium, which is arranged to remove the heat energy from the brake, generated during the braking process.

BRIEF DESCRIPTION OF THE DRAWINGS

- 35 The present invention is now to be explained by a description of a preferred embodiment and with reference to the attached drawings.

- Fig 1 shows a cross-section through a portion of a hydrodynamic brake of a vehicle according to known technique,
Fig 2 shows a cross-section through a portion of a hydrodynamic brake of a vehicle according to the invention,
5 Fig 3 shows the stator according to Fig 2,
Fig 4 shows the location of the vanes, the supply openings and the discharge openings in the stator according to Fig 2,
Fig 5 shows the section A-A of the stator according to Fig 4 in which the location of a supply opening and a discharge
10 opening is shown in detail.
Fig 6 shows how the fluid flows in the stator at a low coefficient of fullness.
Fig 7 shows a corresponding section as shown in Fig 5 and how the fluid flows at a low coefficient of fullness, and
15 Fig 8 shows the stator and the rotor of the brake according to Fig 2 and the direction of rotation of the rotor.

DETAILED DESCRIPTION OF A PREFERRED EMBODIMENT OF THE INVENTION

20

Fig 1 shows a cross-section through a retarder in form of a hydrodynamic brake of a motor driven vehicle. The known retarder is accounted in the initial description.

25

Fig 2 shows a cross-section through a portion of a hydrodynamic brake in form of a retarder of a motor driven vehicle according to the invention. The retarder comprises an annular stator 10 and an annular rotor 12 which each comprises an annular recess 14, 16. The stator comprises a plurality of vanes 18 which are provided in the recess 14 of the stator, and the rotor 12 comprises a plurality of
30 vanes 20 which are provided in the recess 16 of the rotor 12, see also Fig 8. In a mounted state, the annular stator 10 and the annular rotor 12 surround a shaft 22 in such a way that the recesses 14, 16 together form a toroid-shaped space 24. The
35 retarder is connected to the power train of the vehicle, for example at the propeller shaft 23 of the vehicle in connection to the gearbox of the vehicle in order to allow braking of the driving wheels of the

vehicle. The retarder may be provided directly on the propeller shaft 23 or via a gear unit 25 such as in Fig 2. The stator 10 is fixedly provided in the vehicle in a suitable way and the rotor is fixedly connected to the shaft 22. During propulsion of the vehicle, the
5 rotor 12 is arranged to rotate around an axis of rotation x in relation to the stator 10 in a direction of rotation a, cp. Fig 8.

As be evident in Fig 3 and Fig 4, the stator 10 comprises a plurality of supply openings 26 and a plurality of the discharge openings 28.
10 The supply openings 26 and the discharge openings 28 are located in an outer radial area 30 of the stator 10. The respective supply openings 26 has a longitudinal axis y which is substantially perpendicular to the axis of rotation x and the respective discharge openings 28 has a longitudinal axis z which is substantially parallel
15 with the axis of rotation x.

Fig 5 shows in detail how a supply opening 26 and a discharge opening 28 are located in relation to a vane 18 of the stator 10.

20 As be evident in Fig 4 and Fig 8, the vanes 18 of the stator 10 divide the annular recess 14 of the stator in such a way that two adjacent vanes form a pocket 32 between each other. Likewise, the vanes 20 of the rotor 12 divide the annular recess 16 of the rotor in such a way that two adjacent vanes 20 form a pocket 34 between
25 each other. A bottom surface 36 of the respective pocket 32 extends between two adjacent vanes 18 of the stator 10. Furthermore, the bottom surface 36 extends between an outer radial edge 38 and an inner radial edge 40, cp. Fig 3. Likewise, a bottom surface 42 of the respective pocket 34 extends between two
30 adjacent vanes 20 of the rotor 12, cp. Fig 8. Furthermore, the bottom surface 42 extends between an outer radial edge (not showed) and an inner radial edge (not showed).

As be evident in Fig 8, a pocket 32 of the stator 10 is open towards
35 a pocket 34 of the rotor 12. Furthermore, the vanes 18, 20 incline in relation to the bottom surfaces 36, 42.

When the rotor 12 rotates around the axis of rotation x in the direction a, a relatively high pressure will be created on a first side 44 of the respective vane 18 of the stator 10 and a relatively low pressure on the second side 46 of the respective vane 18 of the stator 10, cp. Fig 5.

During a braking process, a fluid/ a working medium in form of a hydraulic liquid, for example any suitable oil, is arranged to be supplied to the toroid-shaped space 24, via the supply openings 26 of the stator 10, in order to brake the rotor 12 and consequently the driving wheels of the vehicle. The fluid is discharged via the discharge openings 28 of the stator 10. During the braking process, the medium will be guided by the vanes 20 of the rotor 12 in a direction of rotation a and radially outwards in the toroid-shaped space 24 along the bottom surface 42 of the pocket 34 and be thrown with a high velocity from the outer radial edge of a pocket 34 of the rotor 12 over to an outer radial edge 38 of a pocket 32 of the stator 10. The fluid hits the vanes 18 of the stator 10 and the motion of the fluid in the direction of rotation of the rotor 12 a is retarded and is guided by the vanes 18 of the stator 10 radially inwards along the bottom surfaces 36 of the pockets 32 until it reaches the inner radial edge 40. Hereby, the fluid hits the rotating vanes 20 of the rotor 12 at an angle such that the rotor 12 is braked.

In order to fill quickly respectively empty quickly the toroid-shaped space 24 on fluid, one uses the pressure difference, which is created around a respective vane 18 of the stator 10. Hereby, a quick turnover/circulation of the working medium/the fluid through the toroid-shaped space 24 is obtained. In order to obtain such a quick turnover of the working medium as possible, the supply openings 26 have an orifice 48, which cuts through the bottom surface 36 in the vicinity of the second side 46 of a vane 18, cp. Fig 5. In this area, the pressure is lowest and at a low coefficient of fullness, i.e. when only a fraction of the toroid-shaped space 24 is filled with fluid, there is hardly any fluid in this area, cp. Fig 6 and 7 which show how the fluid flows at a low coefficient of fullness. The discharge openings 28 have an orifice 50 which cuts through the

bottom surface 36 in the vicinity of the first side 44 of a vane 18 of the stator 10, cp. Fig 5. In this area, the pressure is highest and at a low coefficient of fullness the fluid exists only in this area, cp. Fig 7. With the hydrodynamic brake according to the invention, the
5 pressure difference between the first side 44 of a vane 18 and a second side 46 of the vane 18 may be over 35 bar.

In order to disturb the fluid stream in the toroid-shaped space 24 as little as possible, the supply and discharge, respectively, of fluid
10 occur substantially in the flow direction. At the discharge opening 28, the flow direction is substantially parallel with the axis of rotation x. Consequently, the longitudinal axis z of the respective discharge opening is substantially parallel with the axis of rotation x as mentioned above in connection to Fig 3. At the supply openings
15 26, the flow direction is substantially perpendicular to the axis of rotation x. Consequently, the longitudinal axis y of the respective supply opening is substantially perpendicular to the axis of rotation x as mentioned in connection to Fig 3.

20 It ought to be noted that with the brake according to the invention, the quantity of fluid, which flows through the toroid-shaped space 24, may be up to 500 l/min. As mentioned in the initial description, the fluid is cooled after it has left the toroid-shaped space 24 and thereafter it is returned to the toroid-shaped space 24. By the large
25 cooled circulating fluid quantity, the fluid also works as a cooling medium, which is arranged to remove the produced heat energy from the brake during the braking process.

The invention is not in any way restricted to the showed
30 embodiment but may be varied and modified within the scope of the following claims.

Claims

1. Hydrodynamic brake comprising a stator (10) and a rotor (12), which each comprises an annular recess (14; 16) and a plurality of
5 vanes (18; 20) provided in the recess (14; 16) of the respective part, wherein said vanes (14, 16) divide said respective recesses (14; 16) in such a manner that two adjacent vanes (18; 20) form a pocket (32; 34) between each other, wherein a bottom surface (36; 42) of the respective pocket (32; 34) extends between two adjacent
10 vanes (18; 20) and an outer radial edge (38) and an inner radial edge (40), wherein the stator (10) and the rotor (12) are provided coaxially in relation to each other such that the recesses (14; 16) of the stator (10) and the rotor (12) together form a toroid-shaped space (24), wherein the rotor (12) is arranged to rotate around an
15 axis of rotation (x) in relation to the stator (10) in a direction of rotation (a) such that a relatively high pressure is created on a first side (44) of the respective vane (18) of the stator (10) and a relatively low pressure of a second side (46) of the respective vane (18) of the stator (10), wherein a fluid is arranged to be supplied to
20 said toroid-shaped space (24), via at least one supply opening (26) during rotation of the rotor (12) for braking the rotor (12), wherein said fluid is arranged to be discharged from said toroid-shaped space (24) via at least one discharge opening (28), characterised in that said supply opening (26) is provided in the stator (10) in the
25 vicinity of said second side (46) of a vane (18) of the stator (10).
2. Hydrodynamic brake according to claim 1, characterised in that said supply opening (26) is located in a radially outer area (30)
30 of the stator (10).
3. Hydrodynamic brake according to any one of the claims 1 and 2, characterised in that said supply opening (26) extends through the bottom surface (36).
35
4. Hydrodynamic brake according to any one of the preceding claims, characterised in that said supply opening (26) has an orifice (48), which at least partly cuts through the bottom surface (36).

5. Hydrodynamic brake according to any one of the preceding claims, characterised in that said supply opening (26) has a longitudinal axis (y) which is substantially perpendicular to the axis of rotation (x).

6. Hydrodynamic brake according to any one of the preceding claims, characterised in that said fluid is arranged to be supplied to said toroid-shaped space (24) via a plurality of supply openings (26).

7. Hydrodynamic brake according to claim 6, characterised in that a supply opening (26) is provided in substantially all the pockets (32) of the stator (10).

8. Hydrodynamic brake according to any one of the preceding claims, characterised in that said discharge opening (28) is provided in the vicinity of said first side (44) of a vane (18) of the stator (10).

9. Hydrodynamic brake according to claim 8, characterised in that said discharge opening (28) is located in a radially outer area (30) of the stator (10).

10. Hydrodynamic brake according to any one of the claims 8 and 9, characterised in that said discharge opening (28) extends through the bottom surface (36).

11. Hydrodynamic brake according to any one of the claims 8 to 10, characterised in that said discharge opening (28) has an orifice (50) which at least partly cuts through said bottom surface (36).

12. Hydrodynamic brake according to any one of the claims 8 to 11, characterised in that said discharge opening (28) has a longitudinal axis (z) which is substantially parallel with the axis of rotation (x).

13. Hydrodynamic brake according to any one of the claims 8 - 8, characterised in that said fluid is arranged to be discharged via a number of discharge openings (28).

1/4

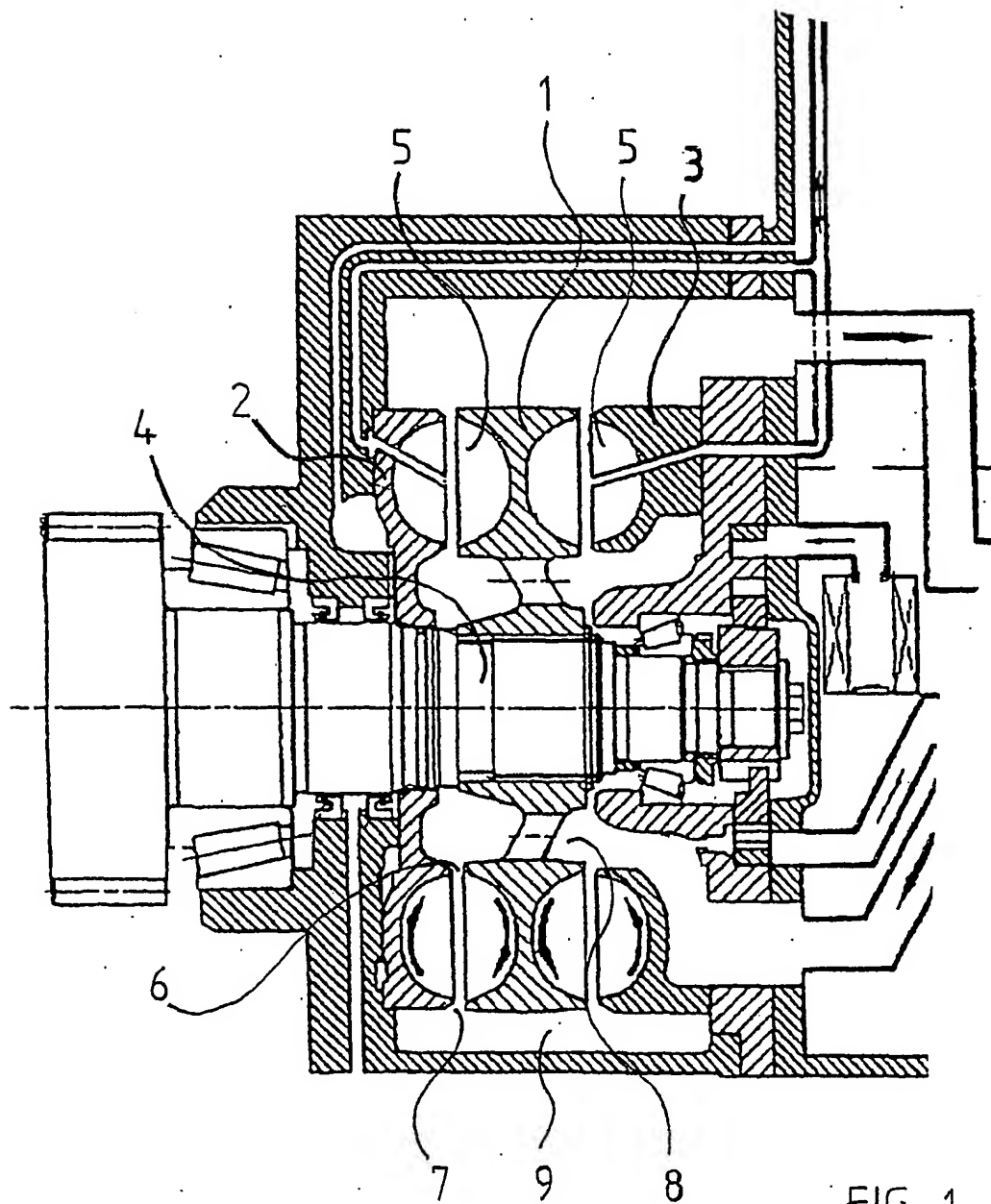


FIG 1

2/4

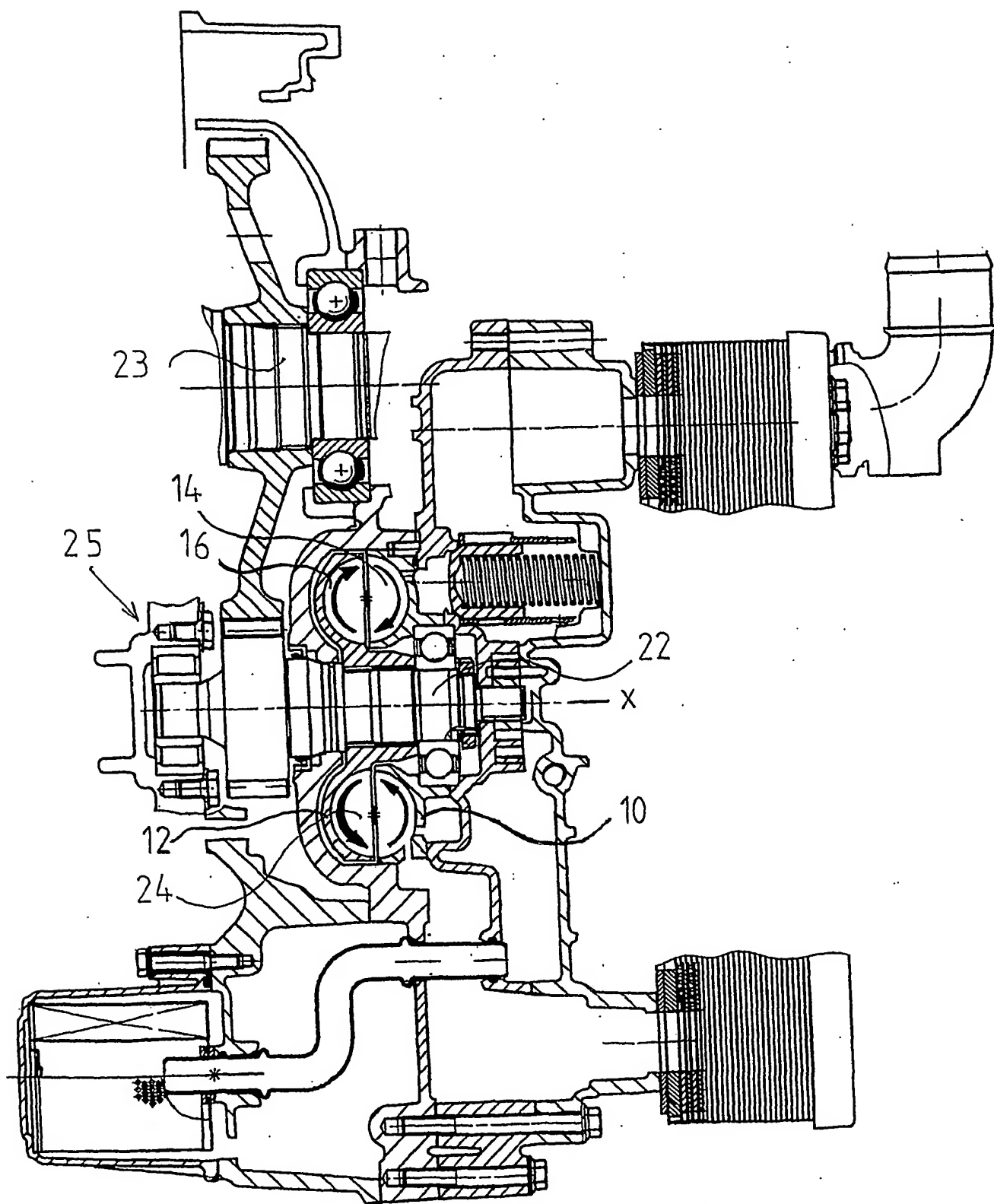
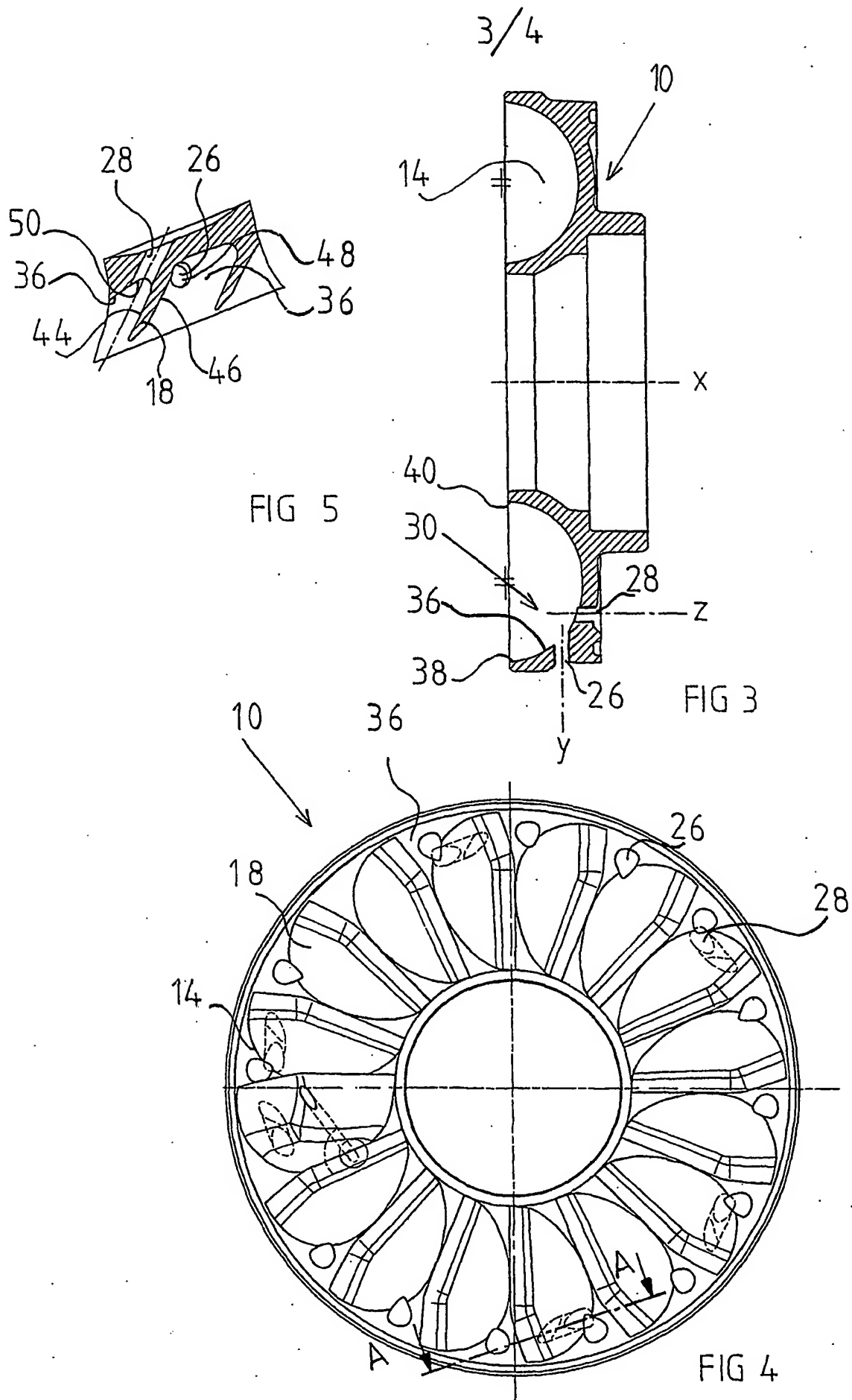


FIG 2



4/4

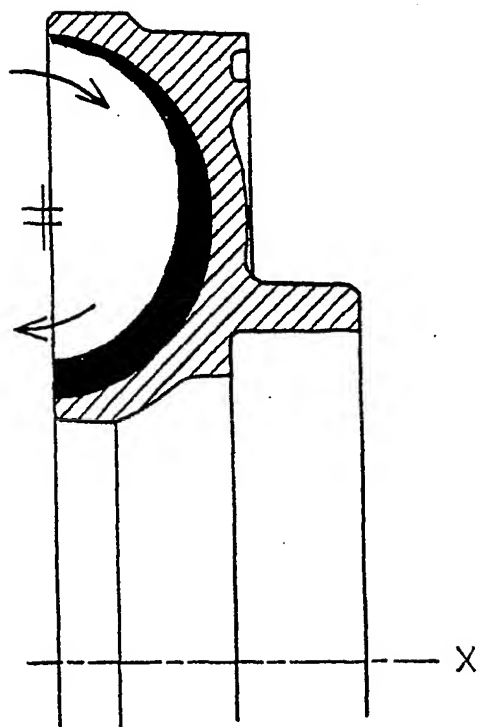


FIG 6

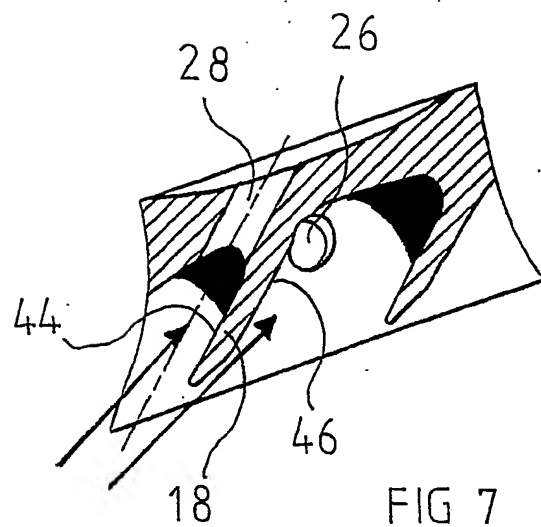


FIG 7

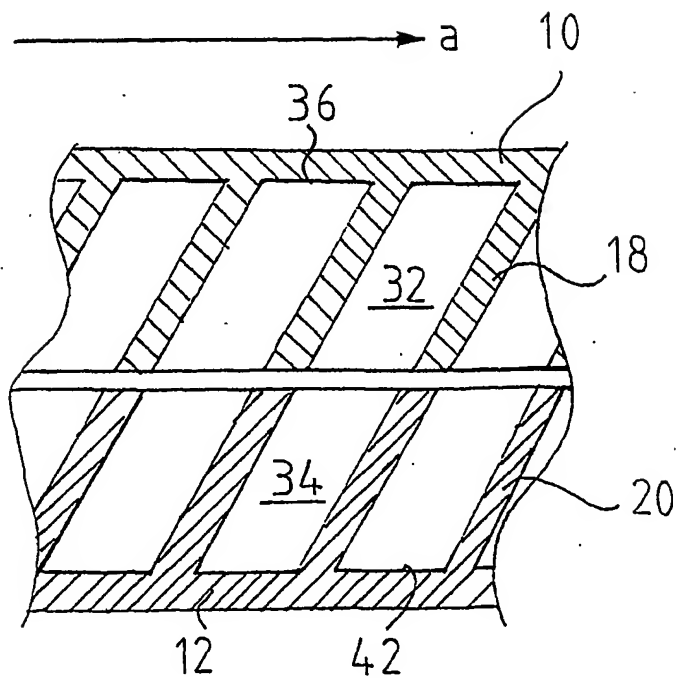


FIG 8

INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 01/01490

A. CLASSIFICATION OF SUBJECT MATTER

IPC7: F16D 57/02, B60T 1/087

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC7: B60T, F16D

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

SE,DK,FI,NO classes as above

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPO DOC

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	FR 2501316 A1 (PRAGA-ZAVODY KLEMENTA GOTTHALDA NARODNI PODNIK), 10 Sept 1982 (10.09.82), figure 1, claim 1 --	1
A	US 4454935 A (PRYOR), 19 June 1984 (19.06.84), figures 1-4, claims 1-4,6-8,11-12 --	1-4,8-11
A	US 4938323 A (HÖLLER ET AL), 3 July 1990 (03.07.90), figures 1,2,4,5, claims 1-5 -- -----	1,2

☐ Further documents are listed in the continuation of Box C.☒ See patent family annex.

* Special categories of cited documents:

"A" document defining the general state of the art which is not considered to be of particular relevance

"B" earlier application or patent but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance: the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance: the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art

"&" document member of the same patent family

Date of the actual completion of the international search

16 October 2001

Date of mailing of the international search report

18-10-2001

Name and mailing address of the ISA/

Swedish Patent Office

Box 5055, S-102 42 STOCKHOLM

Facsimile No. +46 8 666 02 86

Authorized officer

Igor Gazdik/js

Telephone No. +46 8 782 25 00

INTERNATIONAL SEARCH REPORT

Information on patent family members

01/10/01

International application No.

PCT/SE 01/01490

Patent document cited in search report			Publication date	Patent family member(s)	Publication date
FR	2501316	A1	10/09/82	CS 221867 B DE 3207634 A	29/04/83 21/10/82
US	4454935	A	19/06/84	NONE	
US	4938323	A	03/07/90	AT 74789 A AT 394097 B BR 8901584 A DD 287000 A DE 3811246 A,C FR 2645229 A,B GB 2217808 A,B GB 8907486 D IT 1232052 B IT 8967209 D JP 2008521 A	15/07/91 27/01/92 21/11/89 14/02/91 12/10/89 05/10/90 01/11/89 00/00/00 23/01/92 00/00/00 12/01/90

**This Page is Inserted by IFW Indexing and Scanning
Operations and is not part of the Official Record**

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

- ☒ **BLACK BORDERS**
- ☐ **IMAGE CUT OFF AT TOP, BOTTOM OR SIDES**
- ☐ **FADED TEXT OR DRAWING**
- ☒ **BLURRED OR ILLEGIBLE TEXT OR DRAWING**
- ☐ **SKEWED/SLANTED IMAGES**
- ☐ **COLOR OR BLACK AND WHITE PHOTOGRAPHS**
- ☐ **GRAY SCALE DOCUMENTS**
- ☒ **LINES OR MARKS ON ORIGINAL DOCUMENT**
- ☐ **REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY**
- ☐ **OTHER:** _____

IMAGES ARE BEST AVAILABLE COPY.

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.